SECTION 08 14 16 - FLUSH WOOD DOORS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Solid-core doors with wood-veneer faces.
2. Factory finishing flush wood doors.
3. Factory fitting flush wood doors to frames and factory machining for hardware.
4. Solid core doors with plastic laminate faces.

B. Related Sections:

1. Division 13 Section "Radiation Protection" for lead-lined flush wood doors.

1.2 SUBMITTALS

A. Product Data: For each type of door indicated. Include factory-finishing specifications.

B. Provide certificate stating that doors are asbestos free.

C. LEED Submittals:

1. Certificates for Credit MR 7: Chain-of-custody certificates certifying that flush wood doors comply with forest certification requirements. Include evidence that manufacturer is certified for chain of custody by an FSC-accredited certification body.
2. Product Data for Credit EQ 4.4: For adhesives and composite wood products, indicating that product contains no urea formaldehyde.

D. Shop Drawings: Indicate location, size, and hand of each door; elevation of each kind of door; construction details not covered in Product Data; location and extent of hardware blocking; and other pertinent data.

1. Indicate dimensions and locations of mortises and holes for hardware.
2. Indicate dimensions and locations of cutouts.
3. Indicate requirements for veneer matching.
4. Indicate doors to be factory finished and finish requirements.
5. Indicate fire-protection ratings for fire-rated doors.

E. Samples: For factory-finished doors.

1.3 QUALITY ASSURANCE

A. Manufacturer Qualifications: A qualified manufacturer that is certified for chain of custody by an FSC-accredited certification body.

B. Quality Standard: In addition to requirements specified, comply with AWI's "Ownerural Woodwork Quality Standards Illustrated."

C. Forest Certification: Provide doors made with cores and veneers obtained from forests certified by an FSC-accredited certification body to comply with FSC STD-01-001, "FSC Principles and Criteria for Forest Stewardship."

D. Fire-Rated Wood Doors: Doors complying with NFPA 80 that are listed and labeled by a qualified testing agency, for fire-protection ratings indicated, based on testing at positive pressure according to NFPA 252.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Algoma Hardwoods, Inc.
2. Eggers Industries.
3. Vancouver Door Company.
4. No alternates approved for this product.

2.2 DOOR CONSTRUCTION, GENERAL

A. Low-Emitting Materials: Provide doors made with adhesives and composite wood products that do not contain urea formaldehyde.

B. WDMA I.S.1-A Performance Grade:

1. Heavy Duty unless otherwise indicated.
2. Standard Duty: Closets (not including janitor's closets) private toilets and where indicated.

C. Structural-Composite-Lumber-Core Doors:

1. Structural Composite Lumber: WDMA I.S.10.

a. Screw Withdrawal, Face: 700 lbf.
b. Screw Withdrawal, Edge: 400 lbf.

D. Fire-Protection-Rated Doors: Provide core specified or mineral core as needed to provide fire-protection rating indicated.

1. Edge Construction: Provide edge construction with intumescent seals concealed by outer stile. Comply with specified requirements for exposed edges.
2. Pairs: Provide fire-retardant stiles that are listed and labeled for applications indicated without formed-steel edges and astragals. Provide stiles with concealed intumescent seals. Comply with specified requirements for exposed edges.

E. Mineral-Core Doors:

1. Core: Noncombustible mineral product complying with requirements of referenced quality standard and testing and inspecting agency for fire-protection rating indicated. If not indicated on door schedule, provide **[45] [60] [90]** minute rating for doors and frames.
2. Blocking: Provide composite blocking with improved screw-holding capability approved for use in doors of fire-protection ratings indicated as needed to eliminate through-bolting hardware.
3. Edge Construction: At vertical edges, provide minimum ¼" solid wood edges; at hinge stiles provide solid wood edges construction with improved screw-holding capability and split resistance. Comply with specified requirements for exposed edges.

2.3 VENEERED-FACED DOORS FOR TRANSPARENT FINISH

A. Interior Solid-Core Doors:

1. Grade: Custom with Grade A faces.
2. Species: Select white birch [**Select white maple**] [**Red oak**].
3. Cut: [**Plain sliced (flat sliced)**] [**Quarter sliced**].
4. Match between Veneer Leaves: Book match.

B. Assembly of Veneer Leaves on Door Faces: Balance match.
1. Pair and Set Match: Provide for doors hung in same opening or separated only by mullions.
2. Core: Either glued wood stave or structural composite lumber.
3. Construction: Five or seven plies. Provide minimum 1/8" veneers construction. Stiles and rails are bonded to core, then entire unit abrasive planed before veneering.

2.4 PLASTIC LAMINATE FACED DOORS

A. Interior Solid-Core Doors:

1. Grade: Custom.
2. Plastic-Laminate Faces: High-pressure decorative laminates complying with NEMA LD 3, Grade HGS.
3. Colors, Patterns, and Finishes: As indicated.
4. Exposed Vertical Edges: Hardwood edges for staining.
5. Core: Either glued wood stave or structural composite lumber.
6. Construction: Three plies. Stiles and rails are bonded to core, then entire unit abrasive planed before faces are applied. OR

7. Construction: Five plies. Stiles and rails are bonded to core, then entire unit abrasive planed before faces and crossbands are applied.

2.5 LOUVERS AND LIGHT FRAMES

A. Metal Louvers:

1. Metal and Finish: Hot-dip galvanized steel, 0.040 inch thick, with baked-enamel- or powder-coated finish.

B. Wood-Veneered Beads for Light Openings in Fire-Rated Doors: Manufacturer's standard wood-veneered noncombustible beads matching veneer species of door faces and approved for use in doors of fire-protection rating indicated. Include concealed metal glazing clips where required for opening size and fire-protection rating indicated.

2.6 FABRICATION

A. Factory fit doors to suit frame-opening sizes indicated. Comply with clearance requirements of referenced quality standard for fitting unless otherwise indicated.

1. Comply with requirements in NFPA 80 for fire-rated doors.

B. Factory machine doors for hardware that is not surface applied.

C. Openings: Cut and trim openings through doors in factory.

1. Light Openings: Trim openings with moldings of material and profile indicated.
2. Glazing: Factory install glazing in doors indicated to be factory finished. Comply with applicable requirements in Division 08 Section "Glazing."
3. Louvers: Factory install louvers in prepared openings.

2.7 FACTORY FINISHING

A. General: Comply with referenced quality standard for factory finishing. Complete fabrication, including fitting doors for openings and machining for hardware that is not surface applied, before finishing.

1. Finish faces, all four edges, edges of cutouts, and mortises. Stains and fillers may be omitted on top and bottom edges, edges of cutouts, and mortises.

B. Finish doors at factory that are indicated to receive transparent finish. Field finish doors indicated to receive opaque finish.

C. Transparent Finish:

1. Grade: Premium.
2. Finish: AWI conversion varnish or catalyzed polyurethane system.
3. Staining: Match Owner's sample.

4. Effect: Open-grain finish.
5. Sheen: Satin.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Hardware: For installation, see Division 08 Section "Door Hardware."

B. Installation Instructions: Install doors to comply with manufacturer's written instructions and the referenced quality standard, and as indicated.

1. Install fire-rated doors in corresponding fire-rated frames according to NFPA 80.

C. Job-Fitted Doors: Align and fit doors in frames with uniform clearances and bevels; do not trim stiles and rails in excess of limits set by manufacturer or permitted for fire-rated doors. Machine doors for hardware. Seal edges of doors, edges of cutouts, and mortises after fitting and machining.

1. Clearances: Provide 1/8 inch at heads, jambs, and between pairs of doors. Provide 1/8 inch from bottom of door to top of decorative floor finish or covering unless otherwise indicated. Where threshold is shown or scheduled, provide 1/4 inch from bottom of door to top of threshold unless otherwise indicated.

a. Comply with NFPA 80 for fire-rated doors.

D. Factory-Fitted Doors: Align in frames for uniform clearance at each edge.

E. Factory-Finished Doors: Restore finish before installation if fitting or machining is required at Project site.

END OF SECTION 08 14 16