

SECTION 07 61 00 - SHEET METAL ROOFING

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Standing-seam metal roofing, custom fabricated.

1.2 SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. LEED Submittals:
 - 1. Product Data for Credit SS 7.2: For roof materials, indicating that roof materials comply with the ENERGY STAR Label requirements and have a minimum emissivity of 0.9.
- C. Shop Drawings: Show installation layout of sheet metal roofing, including plans, elevations, expansion joint locations, and keyed details. Distinguish between shop- and field-assembled work.
 - 1. Include details for forming, joining, and securing sheet metal roofing, including pattern of seams, termination points, fixed points, expansion joints, roof penetrations, edge conditions, special conditions, connections to adjoining work, and details of accessory items.
- D. Samples: For each exposed product and for each finish specified.
- E. Coordination Drawings: Roof plans drawn to scale with coordinated details for penetrations and roof-mounted items.
- F. Product test reports.
- G. Maintenance data.
- H. Warranties: Sample of special warranties.

1.3 QUALITY ASSURANCE

- A. Sheet Metal Roofing Standard: Comply with SMACNA's "Architectural Sheet Metal Manual" unless more stringent requirements are specified or shown on Drawings.
- B. Mockups: Build mockups to verify selections made under sample submittals and to demonstrate aesthetic effects and set quality standards for fabrication and installation.

1. Build mockup of typical roof area and eave, including fascia, and soffit as shown on Drawings; approximately 48 inches square by full thickness, including attachments, underlayment, and accessories.
- C. Preinstallation Conference: Conduct conference at Project site.

1.4 WARRANTY

- A. Special Warranty: Warranty form in which Installer agrees to repair or replace components of sheet metal roofing that fail in materials or workmanship within Two years from date of Substantial Completion.
- B. Special Warranty on Finishes: Manufacturer's standard form in which manufacturer agrees to repair finish or replace sheet metal roofing that shows evidence of deterioration of factory-applied finishes within 20 years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 ROOFING SHEET METALS

- A. General: Protect mechanical and other finishes on exposed surfaces from damage by applying a strippable, temporary protective film before shipping.
- B. Metallic-Coated Steel Sheet: Restricted flatness steel sheet, metallic coated by the hot-dip process and prepainted by the coil-coating process to comply with ASTM A 755/A 755M.
1. Zinc-Coated (Galvanized) Steel Sheet: ASTM A 653/A 653M, G90 coating designation; structural quality.
 2. Aluminum-Zinc Alloy-Coated Steel Sheet: ASTM A 792/A 792M, Class AZ50 coating designation, Grade 40; structural quality.
 3. Thickness: Nominal 0.028 inch unless otherwise indicated.
 4. Surface: Smooth, flat.
 5. Factory Prime Coating: Where painting after installation is indicated, pretreat with white or light-colored, factory-applied, baked-on epoxy primer coat; minimum dry film thickness of 0.2 mil.
 6. Exposed Coil-Coated Finish:
 - a. Two-Coat Fluoropolymer: AAMA 621. Fluoropolymer finish containing not less than 70 percent PVDF resin by weight in color coat.
 7. Color: As selected by Owner from manufacturer's full range.
- C. Aluminum Sheet: ASTM B 209, alloy as standard with manufacturer for finish required, with temper as required to suit forming operations and performance required.
1. Thickness: 0.040 inch unless otherwise indicated.

2. Surface: Smooth, flat.
3. Factory Prime Coating: Where painting after installation is indicated, pretreat with white or light-colored, factory-applied, baked-on epoxy primer coat; minimum dry film thickness of 0.2 mil.
4. Exposed Coil-Coated Finish:
 - a. Two-Coat Fluoropolymer: AAMA 620. Fluoropolymer finish containing not less than 70 percent PVDF resin by weight in color coat.
5. Color: As selected by Owner from manufacturer's full range.

2.2 UNDERLAYMENT MATERIALS

- A. Self-Adhering, High-Temperature Sheet: Minimum 30 to 40 mils thick, consisting of slip-resisting polyethylene-film top surface laminated to layer of butyl or SBS-modified asphalt adhesive, with release-paper backing; cold applied. Provide primer when recommended by underlayment manufacturer.
 1. Thermal Stability: ASTM D 1970; stable after testing at 240 deg F.
 2. Low-Temperature Flexibility: ASTM D 1970; passes after testing at minus 20 deg F.
- B. Slip Sheet: Building paper, 3-lb/100 sq. ft. minimum, rosin sized.

2.3 MISCELLANEOUS MATERIALS

- A. General: Provide materials and types of fasteners, solder, welding rods, protective coatings, separators, sealants, and other miscellaneous items as required for a complete roofing system and as recommended by primary sheet metal or portable roll-forming equipment manufacturer unless otherwise indicated.
- B. Snap-On Seams: Provide snap-on seams integrated with panel-edge profile as recommended by portable roll-forming equipment manufacturer to produce sheet metal roofing assemblies that comply with UL 580 for wind-uplift resistance classification specified in "Quality Assurance" Article.
- C. Fasteners: Wood screws, annular-threaded nails, self-tapping screws, self-locking rivets and bolts, and other suitable fasteners designed to withstand design loads.
 1. General:
 - a. Exposed Fasteners: Heads matching color of sheet metal roofing using plastic caps or factory-applied coating.
 - b. Fasteners for Flashing and Trim: Blind fasteners or self-drilling screws, gasketed, with hex-washer head.
 - c. Blind Fasteners: High-strength aluminum or stainless-steel rivets suitable for metal being fastened.
 2. Fasteners for Aluminum Sheet: Aluminum or Series 300 stainless steel.

D. Solder:

1. For Zinc-Coated (Galvanized) Steel: ASTM B 32, Grade Sn50, 50 percent tin and 50 percent lead or Grade Sn60, 60 percent tin and 40 percent lead.

E. Sealant Tape: Pressure-sensitive, 100 percent solids, gray polyisobutylene compound sealant tape with release-paper backing. Provide permanently elastic, nonsag, nontoxic, nonstaining tape 1/2 inch wide and 1/8 inch thick.

F. Elastomeric Sealant: ASTM C 920, elastomeric polymer sealant; low modulus; of type, grade, class, and use classifications required to seal joints in sheet metal roofing and remain watertight.

G. Bituminous Coating: Cold-applied asphalt emulsion complying with ASTM D 1187.

2.4 ACCESSORIES

A. Sheet Metal Accessories: Provide components required for a complete sheet metal roofing assembly including trim, copings, fasciae, corner units, clips, flashings, sealants, gaskets, fillers, metal closures, closure strips, and similar items. Match material and finish of sheet metal roofing unless otherwise indicated.

1. Provide accessories as recommended by portable roll-forming equipment manufacturer to produce sheet metal roofing assemblies that comply with UL 580 for wind-uplift resistance classification specified in "Quality Assurance" Article.
2. Cleats: For mechanically seaming into joints and formed from the following materials:

- a. Metallic-Coated Steel Roofing: 0.025-inch- thick stainless steel.

3. Clips: Minimum 0.062-inch- thick, stainless-steel panel clips designed to withstand negative-load requirements.
4. Closure Strips: Closed-cell, expanded, cellular, rubber or crosslinked, polyolefin foam or closed-cell laminated polyethylene; minimum 1-inch- thick, flexible-closure strips; cut or premolded to match sheet metal roofing profile. Provide closure strips where indicated or necessary to ensure weathertight construction.
5. Flashing and Trim: Formed from same material and finish as sheet metal roofing, minimum thickness matching the sheet metal roofing.

B. Roof Curbs: Fabricated from same material and finish as sheet metal roofing, minimum thickness matching the sheet metal roofing; with bottom of skirt profiled to match roof panel profiles; with weatherproof top box and integral full-length cricket. Fabricate curb subframing of nominal 0.062-inch- thick, angle-, C-, or Z-shaped galvanized steel or stainless-steel sheet. Fabricate curb and subframing to withstand indicated loads of size and height indicated. Coordinate dimensions with rough-in information or Shop Drawings of equipment to be supported.

1. Insulate curbs with 1-inch- thick, rigid insulation.
2. Install wood nailers at tops of curbs.

2.5 FABRICATION

- A. General: Custom fabricate sheet metal roofing to comply with details shown and recommendations in SMACNA's "Ownerural Sheet Metal Manual" that apply to the design, dimensions (panel width and seam height), geometry, metal thickness, and other characteristics of installation indicated. Fabricate sheet metal roofing and accessories at the shop to greatest extent possible.
 - 1. Standing-Seam Roofing: Form standing-seam panels with finished seam height of 1 inch.
- B. General: Fabricate roll-formed sheet metal roofing panels with UL-certified, portable roll-forming equipment capable of producing roofing panels for sheet metal roofing assemblies that comply with UL 580 for wind-uplift resistance classification specified in "Quality Assurance" Article. Fabricate roll-formed sheet metal according to equipment manufacturer's written instructions and to comply with details shown.
- C. Form exposed sheet metal work to fit substrates without excessive oil canning, buckling, and tool marks; true to line and levels indicated; and with exposed edges folded back to form hems.
 - 1. Form and fabricate sheets, seams, strips, cleats, valleys, ridges, edge treatments, integral flashings, and other components of metal roofing to profiles, patterns, and drainage arrangements shown on Drawings and as required for leakproof construction.
- D. Metal Protection: Where dissimilar metals will contact each other, protect against galvanic action by painting contact surfaces with bituminous coating, by applying self-adhering sheet underlayment to each contact surface, or by other permanent separation as recommended by fabricator of sheet metal roofing or manufacturers of the metals in contact.
- E. Sheet Metal Accessories: Custom fabricate flashings and trim to comply with recommendations in SMACNA's "Ownerural Sheet Metal Manual" that apply to design, dimensions, metal, and other characteristics of item indicated. Obtain field measurements for accurate fit before shop fabrication.

PART 3 - EXECUTION

3.1 EXAMINATION AND PREPARATION

- A. Examine solid roof sheathing to verify that sheathing joints are supported by framing or blocking and that tops of fasteners are flush with surface.

3.2 UNDERLAYMENT INSTALLATION

- A. Self-Adhering Sheet Underlayment: Install self-adhering sheet underlayment, wrinkle free, on roof sheathing under sheet metal roofing. Comply with temperature restrictions of underlayment manufacturer for installation; use primer rather than nails for installing underlayment at low temperatures. Apply over entire roof, in shingle fashion to shed water,

with end laps of not less than 6 inches staggered 24 inches between courses. Overlap side edges not less than 3-1/2 inches. Roll laps with roller. Cover underlayment within 14 days.

- B. Apply slip sheet before installing sheet metal roofing.

3.3 INSTALLATION, GENERAL

- A. General: Anchor sheet metal roofing and other components of the Work securely in place, with provisions for thermal and structural movement. Install fasteners, solder, welding rods, protective coatings, separators, sealants, and other miscellaneous items as required for a complete roofing system and as recommended by fabricator for sheet metal roofing.
 - 1. Field cutting of sheet metal roofing by torch is not permitted.
 - 2. Provide metal closures at peaks rake edges rake walls eaves and each side of ridge and hip caps.
 - 3. Flash and seal sheet metal roofing with closure strips at eaves, rakes, and perimeter of all openings. Fasten with self-tapping screws.
 - 4. Locate and space fastenings in uniform vertical and horizontal alignment. Predrill panels for fasteners.
 - 5. Install ridge and hip caps as sheet metal roofing work proceeds.
 - 6. Locate roofing splices over, but not attached to, structural supports. Stagger roofing splices and end laps to avoid a four-panel lap splice condition.
 - 7. Install sealant tape where indicated.
 - 8. Lap metal flashing over sheet metal roofing to allow moisture to run over and off the material.
- B. Thermal Movement. Rigidly fasten metal roof panels to structure at only one location for each panel. Allow remainder of panel to move freely for thermal expansion and contraction.
 - 1. Point of Fixity: Fasten each panel along a single line of fixing located at ridge.
 - 2. Avoid attaching accessories through roof panels in a manner that will inhibit thermal movement.
- C. Fasteners: Use fasteners of sizes that will penetrate **[wood sheathing not less than 1-1/4 inches for nails and not less than 3/4 inch for wood screws] [metal decking not less than recommended by fastener manufacturer to achieve maximum pull-out resistance]**.
- D. Metal Protection: Where dissimilar metals will contact each other or corrosive substrates, protect against galvanic action by painting contact surfaces with bituminous coating, by applying self-adhering sheet underlayment to each contact surface, or by other permanent separation as recommended by SMACNA.
 - 1. Coat back side of uncoated aluminum sheet metal roofing with bituminous coating where roofing will contact wood, ferrous metal, or cementitious construction.
- E. Conceal fasteners and expansion provisions where possible in exposed work and locate to minimize possibility of leakage. Cover and seal fasteners and anchors as required for a tight installation.

3.4 CUSTOM-FABRICATED SHEET METAL ROOFING INSTALLATION

- A. Fabricate and install work with lines and corners of exposed units true and accurate. Form exposed faces flat and free of buckles, excessive waves, and avoidable tool marks, considering temper and reflectivity of metal. Provide uniform, neat seams with minimum exposure of solder, welds, and sealant. Fold back sheet metal to form a hem on concealed side of exposed edges unless otherwise indicated.
 - 1. Install cleats to hold sheet metal panels in position. Attach each cleat with two fasteners to prevent rotation.
 - 2. Fasten cleats not more than 12 inches o.c. Bend tabs over fastener head.
 - 3. Provide expansion-type cleats and clips for roof panels that exceed 30 feet in length.
- B. Seal joints as shown and as required for watertight construction. For roofing with 3:12 slopes or less, use cleats at transverse seams. Prepare joints and apply sealants to comply with requirements in Division 07 Section "Joint Sealants."
- C. Soldered Joints: Clean surfaces to be soldered, removing oils and foreign matter. Pre-tin edges of sheets to be soldered to a width of 1-1/2 inches, except reduce pre-tinning where pre-tinned surface would show in completed Work.
 - 1. Do not solder metallic-coated steel sheet.
 - 2. Do not use torches for soldering. Heat surfaces to receive solder and flow solder into joint. Fill joint completely. Completely remove flux and spatter from exposed surfaces.
 - 3. Stainless-Steel Roofing: Tin edges of uncoated sheets, using solder for stainless steel and acid flux. Promptly remove acid flux residue from metal after tinning and soldering. Comply with solder manufacturer's recommended methods for cleaning and neutralization.
 - 4. Copper Roofing: Tin edges of uncoated copper sheets, using solder for copper.
- D. Rivets: Rivet joints in uncoated aluminum where indicated and where necessary for strength.
- E. Standing-Seam Roofing: Attach standing-seam metal panels to substrate with cleats, double fastened at 12 inches o.c. Install panels reaching from eave to ridge before moving to adjacent panels. Before panels are interlocked, apply continuous bead of sealant to top of flange of lower panel. Lock standing seams by folding over twice so cleat and panel edges are completely engaged.
 - 1. Lock each panel to panel below with soldered transverse seam.
 - 2. Loose-lock panels at eave edges to continuous cleats and flanges at roof edge at gutters.
 - 3. Leave seams upright after locking at ridges and hips.

3.5 ACCESSORY INSTALLATION

- A. General: Install accessories with positive anchorage to building and weathertight mounting and provide for thermal expansion. Coordinate installation with flashings and other components.

1. Install components required for a complete sheet metal roofing assembly including trim, copings, seam covers, flashings, sealants, gaskets, fillers, metal closures, closure strips, and similar items.
 2. Install accessories integral to sheet metal roofing that are specified in Division 07 Section "Sheet Metal Flashing and Trim" to comply with that Section's requirements.
- B. Flashing and Trim: Comply with performance requirements, manufacturer's written installation instructions, and SMACNA's "Architectural Sheet Metal Manual." Provide concealed fasteners where possible, and set units true to line and level as indicated. Install work with laps, joints, and seams that will be permanently watertight and weather resistant.

3.6 CLEANING AND PROTECTION

- A. Clean exposed metal surfaces of substances that interfere with uniform oxidation and weathering.
- B. Clean and neutralize flux materials. Clean off excess solder and sealants.
- C. Remove temporary protective coverings and strippable films as sheet metal roofing is installed unless otherwise indicated in manufacturer's written installation instructions.

END OF SECTION 07 61 00