

## **SECTION 26 29 13 - ENCLOSED CONTROLLERS**

### **PART 1 - GENERAL**

#### **1.1 SUMMARY**

- A. This Section includes ac, enclosed controllers rated 600 V and less, of the following types:
  - 1. Across-the-line, manual and magnetic controllers.
  - 2. Multispeed controllers.

#### **1.2 SUBMITTALS**

- A. Product Data: For each type of enclosed controller.
- B. Shop Drawings: For each enclosed controller.
  - 1. Include wiring diagrams.
  - 2. Manufacturer Seismic Qualification Certification: Submit certification that enclosed controllers, accessories, and components will withstand seismic forces defined in Division 26 Section "Vibration and Seismic Controls for Electrical Systems."
- C. Field quality-control test reports.
- D. Operation and maintenance data.
- E. Load-current and overload-relay heater list.
- F. Load-current and list of settings of adjustable overload relays.

#### **1.3 QUALITY ASSURANCE**

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100.
- B. Comply with NFPA 70.
- C. Product Selection for Restricted Space: Drawings indicate maximum dimensions for enclosed controllers, minimum clearances between enclosed controllers, and for adjacent surfaces and other items. Comply with indicated maximum dimensions and clearances.

#### **1.4 COORDINATION**

- A. Coordinate features of enclosed controllers and accessory devices with pilot devices and control circuits to which they connect.

- B. Coordinate features, accessories, and functions of each enclosed controller with ratings and characteristics of supply circuit, motor, required control sequence, and duty cycle of motor and load.

## PART 2 - PRODUCTS

### 2.1 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - 1. Eaton Corporation; Cutler-Hammer Products.
  - 2. General Electric Company; GE Industrial Systems.
  - 3. Siemens/Furnas Controls.

### 2.2 ENCLOSED MAGNETIC MOTOR CONTROLLERS

- A. Manual Controller: NEMA ICS 2, general purpose, Class A, with "quick-make, quick-break" toggle or pushbutton action, and marked to show whether unit is "OFF," "ON," or "TRIPPED."
  - 1. Overload Relay: Ambient-compensated type with inverse-time-current characteristics and NEMA ICS 2, Class 10 tripping characteristics. Relays shall have heaters and sensors in each phase, matched to nameplate, full-load current of specific motor to which they connect and shall have appropriate adjustment for duty cycle.
- B. Magnetic Controller: NEMA ICS 2, Class A, full voltage, nonreversing, across the line, unless otherwise indicated.
  - 1. Control Circuit: 120 V; obtained from integral control power transformer with a control power source of sufficient capacity to operate connected pilot, indicating and control devices, plus 100 percent spare capacity.
  - 2. Overload Relay: Ambient-compensated type with inverse-time-current characteristic and NEMA ICS 2, Class 10, 20 or 30 tripping characteristic, as appropriate. Provide with heaters or sensors in each phase matched to nameplate full-load current of specific motor to which they connect and with appropriate adjustment for duty cycle.
  - 3. Adjustable Overload Relay: Dip switch selectable for motor running overload protection with NEMA ICS 2, Class 10, 20 or 30 tripping characteristic, as appropriate, and selected to protect motor against voltage and current unbalance and single phasing. Provide relay with Class II ground-fault protection, with start and run delays to prevent nuisance trip on starting.
- C. Combination Magnetic Controller: Factory-assembled combination controller and disconnect switch.
  - 1. Fusible Disconnecting Means: NEMA KS 1, heavy-duty, fusible switch with rejection-type fuse clips rated for fuses. Select and size fuses to provide Type 2 protection according to IEC 947-4-1, as certified by a nationally recognized testing laboratory.

2. Nonfusible Disconnecting Means: NEMA KS 1, heavy-duty, nonfusible switch.
3. Circuit-Breaker Disconnecting Means: NEMA AB 1, motor-circuit protector with field-adjustable, short-circuit trip coordinated with motor locked-rotor amperes.

## 2.3 MULTISPEED ENCLOSED CONTROLLERS

- A. Multispeed Enclosed Controller: Match controller to motor type, application, and number of speeds; include the following accessories:
  1. Compelling relay to ensure that motor will start only at low speed.
  2. Accelerating relay to ensure properly timed acceleration through speeds lower than that selected.
  3. Decelerating relay to ensure automatically timed deceleration through each speed.

## 2.4 ENCLOSURES

- A. Description: Flush- or surface-mounting cabinets as indicated. NEMA 250, Type 1, unless otherwise indicated.
  1. Outdoor Locations: NEMA 250, Type 3R.

## 2.5 ACCESSORIES

- A. Devices shall be factory installed in controller enclosure, unless otherwise indicated.
- B. Push-Button Stations, Pilot Lights, and Selector Switches: NEMA ICS 2, heavy-duty type. All pushbuttons shall include an "ON" pilot light.
- C. Stop and Lockout Push-Button Station: Momentary-break, push-button station with a factory-applied hasp arranged so padlock can be used to lock control circuit open.
- D. Control Relays: Auxiliary and adjustable time-delay relays.
- E. Phase-Failure and Undervoltage Relays: Solid-state sensing circuit with isolated output contacts for hard-wired connection. Provide adjustable undervoltage setting.

# PART 3 - EXECUTION

## 3.1 APPLICATIONS

- A. Select features of each enclosed controller to coordinate with ratings and characteristics of supply circuit and motor; required control sequence; duty cycle of motor, controller, and load; and configuration of pilot device and control circuit affecting controller functions.

### 3.2 INSTALLATION

- A. For control equipment at walls, bolt units to wall or mount on lightweight structural-steel channels bolted to wall. For controllers not at walls, provide freestanding racks.
- B. Install freestanding equipment on concrete bases.
- C. Comply with mounting and anchoring requirements specified in Division 26 Section "Vibration and Seismic Controls for Electrical Systems."
- D. Enclosed Controller Fuses: Install fuses in each fusible switch. Comply with requirements in Division 26 Section "Fuses."

### 3.3 IDENTIFICATION

- A. Identify enclosed controller, components, and control wiring according to Division 26 Section "Identification for Electrical Systems."

### 3.4 CONTROL WIRING INSTALLATION

- A. Install wiring between enclosed controllers according to Division 26 Section "Low-Voltage Electrical Power Conductors and Cables." Bundle, train, and support wiring in enclosures.
- B. Connect hand-off-automatic switch and other automatic-control devices where applicable.
  - 1. Connect selector switches to bypass only manual- and automatic-control devices that have no safety functions when switch is in hand position.
  - 2. Connect selector switches with enclosed controller circuit in both hand and automatic positions for safety-type control devices such as low- and high-pressure cutouts, high-temperature cutouts, and motor overload protectors.

### 3.5 CONNECTIONS

- A. Conduit installation requirements are specified in other Division 26 Sections. Drawings indicate general arrangement of conduit, fittings, and specialties.
- B. Ground equipment.
- C. Tighten electrical connectors and terminals according to manufacturer's published torque-tightening values. If manufacturer's torque values are not indicated, use those specified in UL 486A and UL 486B.

### 3.6 FIELD QUALITY CONTROL

A. Prepare for acceptance tests as follows:

1. Test insulation resistance for each enclosed controller element, bus, component, connecting supply, feeder, and control circuit.
2. Test continuity of each circuit.

B. Perform the following field tests and inspections and prepare test reports:

1. Perform each electrical test and visual and mechanical inspection, except optional tests, stated in NETA ATS, "Motor Control - Motor Starters." Certify compliance with test parameters.
2. Correct malfunctioning units and retest to demonstrate compliance; otherwise, replace with new units and retest.

C. Test Reports: Prepare a written report to record the following:

1. Test procedures used.
2. Test results that comply with requirements.
3. Test results that do not comply with requirements and corrective action taken to achieve compliance with requirements.

**END OF SECTION 26 29 13**