

## **SECTION 22 13 16 - SANITARY WASTE AND VENT PIPING**

### **PART 1 - GENERAL**

#### **1.1 SUMMARY**

- A. This Section includes the following soil and waste, sanitary drainage and vent piping inside the building:
  - 1. Pipe, tube, and fittings.
  - 2. Special pipe fittings.
- B. See Division 22 Section "Laboratory and Healthcare Chemical-Waste Systems" for chemical-waste and vent piping systems.

#### **1.2 PERFORMANCE REQUIREMENTS**

- A. Components and installation shall be capable of withstanding the following minimum working pressure, unless otherwise indicated:
  - 1. Soil, Waste, and Vent Piping: 10-foot head of water.

#### **1.3 SUBMITTALS**

- A. Field quality-control inspection and test reports.

#### **1.4 QUALITY ASSURANCE**

- A. Piping materials shall bear label, stamp, or other markings of specified testing agency.

### **PART 2 - PRODUCTS**

#### **2.1 PIPING MATERIALS**

- A. Hub-and-Spigot, Cast-Iron Pipe and Fittings: ASTM A 74, Service class.
  - 1. Gaskets: ASTM C 564, rubber.

- B. Hubless Cast-Iron Pipe and Fittings: ASTM A 888 or CISPI 301.
  - 1. Shielded Couplings: ASTM C 1277 assembly of metal shield or housing, corrosion-resistant fasteners, and rubber sleeve with integral, center pipe stop.
    - a. Standard, Shielded, Stainless-Steel Couplings: CISPI 310, with stainless-steel corrugated shield; stainless-steel bands and tightening devices; and ASTM C 564, rubber sleeve.
    - b. Heavy-Duty, Shielded, Stainless-Steel Couplings: With stainless-steel shield, stainless-steel bands and tightening devices, and ASTM C 564, rubber sleeve.
- C. Copper DWV Tube: ASTM B 306, drainage tube, drawn temper.
  - 1. Copper Drainage Fittings: ASME B16.23, cast copper or ASME B16.29, wrought-copper, solder-joint fittings.

### PART 3 - EXECUTION

#### 3.1 PIPING APPLICATIONS

- A. Special pipe fittings with pressure ratings at least equal to piping pressure ratings may be used in applications below, unless otherwise indicated.
- B. Flanges and unions may be used on aboveground pressure piping, unless otherwise indicated.
- C. Aboveground, soil, waste, and vent piping shall be any of the following:
  - 1. Service class, hub-and-spigot, cast-iron soil pipe and fittings; gaskets; and compression joints.
  - 2. Hubless cast-iron soil pipe and fittings; standard, shielded, stainless-steel couplings; and hubless-coupling joints.
  - 3. Copper DWV tube, copper drainage fittings, and soldered joints.
- D. Underground, soil, waste, and vent piping shall be any of the following:
  - 1. Service class, hub-and-spigot, cast-iron soil pipe and fittings; gaskets; and compression joints.
  - 2. Hubless cast-iron soil pipe and fittings; heavy-duty shielded, stainless-steel couplings; and hubless-coupling joints.

#### 3.2 PIPING INSTALLATION

- A. Basic piping installation requirements are specified in Division 23 Section "Common Work Results for Mechanical."
- B. Install cast-iron soil piping according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook," Chapter IV, "Installation of Cast Iron Soil Pipe and Fittings."

- C. Make changes in direction for soil and waste drainage and vent piping using appropriate branches, bends, and long-sweep bends. Sanitary tees and short-sweep 1/4 bends may be used on vertical stacks if change in direction of flow is from horizontal to vertical. Use long-turn, double Y-branch and 1/8-bend fittings if 2 fixtures are installed back to back or side by side with common drain pipe. Straight tees, elbows, and crosses may be used on vent lines. Do not change direction of flow more than 90 degrees. Use proper size of standard increasers and reducers if pipes of different sizes are connected. Reducing size of drainage piping in direction of flow is prohibited.
- D. Lay buried building drainage piping beginning at low point of each system. Install true to grades and alignment indicated, with unbroken continuity of invert. Place hub ends of piping upstream. Install required gaskets according to manufacturer's written instructions for use of lubricants, cements, and other installation requirements.
- E. Install soil and waste drainage and vent piping at the minimum slopes as required by the Uniform Plumbing Code, unless otherwise indicated.
- F. Sleeves are not required for cast-iron soil piping passing through concrete slabs-on-grade if slab is without membrane waterproofing.
- G. Do not enclose, cover, or put piping into operation until it is inspected and approved by Owner's Representative.
- H. Should work be covered up or enclosed prior to testing, inspections and approvals, uncover work as required and, after completely tested, inspected and approved, make repairs and replacements with such material as necessary to meet the approval of the Owner, at no additional cost to the Owner.

### 3.3 JOINT CONSTRUCTION

- A. Basic piping joint construction requirements are specified in Division 23 Section "Common Work Results for Mechanical."
- B. Cast-Iron, Soil-Piping Joints: Make joints according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook," Chapter IV, "Installation of Cast Iron Soil Pipe and Fittings."
  - 1. Gasketed Joints: Make with rubber gasket matching class of pipe and fittings.
  - 2. Hubless Joints: Make with rubber gasket and sleeve or clamp.
- C. Soldered Joints: Use ASTM B 813, water-flushable, lead-free flux; ASTM B 32, lead-free-alloy solder; and ASTM B 828 procedure, unless otherwise indicated.

### 3.4 VALVE INSTALLATION

- A. General-duty valves are specified in Division 23 Section "General-Duty Valves."

- B. Shutoff Valves: Install shutoff valve on each sewage pump discharge. Use gate or full-port ball valve for piping NPS 2 and smaller.
- C. Check Valves: Install swing check valve, downstream from shutoff valve, on each sewage pump discharge.

### 3.5 HANGER AND SUPPORT INSTALLATION

- A. Pipe hangers and supports are specified in Division 23 Section "Hangers and Supports for Mechanical Piping and Equipment." Install the following:
  - 1. Vertical Piping: MSS SP-69 Type 8 or Type 42, clamps.
  - 2. Individual, Straight, Horizontal Piping Runs: According to the following:
    - a. 100 Feet and Less: MSS SP-69 Type 1, adjustable, steel clevis hangers.
    - b. Longer than 100 Feet: MSS SP-69 Type 43, adjustable roller hangers.
    - c. Longer than 100 Feet, if Indicated: MSS SP-69 Type 49, spring cushion rolls.
  - 3. Multiple, Straight, Horizontal Piping Runs 100 Feet or Longer: MSS SP-69 Type 44, pipe rolls. Support pipe rolls on trapeze.
  - 4. Base of Vertical Piping: MSS SP-69 Type 52, spring hangers.
- B. Install supports according to Division 23 Section "Hangers and Supports for Mechanical Piping and Equipment."
- C. Support vertical piping and tubing at base and at each floor.
- D. Rod diameter may be reduced 1 size for double-rod hangers, with 3/8-inch minimum rods.
- E. Install hangers for cast-iron soil piping with the following maximum horizontal spacing and minimum rod diameters:
  - 1. NPS 1-1/2 and NPS 2: 60 inches with 3/8-inch rod.
  - 2. NPS 3: 60 inches with 1/2-inch rod.
  - 3. NPS 4 and NPS 5: 60 inches with 5/8-inch rod.
  - 4. NPS 6: 60 inches with 3/4-inch rod.
  - 5. Spacing for 10-foot lengths may be increased to 10 feet. Spacing for fittings is limited to 60 inches.
- F. Install supports for vertical cast-iron soil piping every 15 feet.
- G. Install hangers for copper tubing with the following maximum horizontal spacing and minimum rod diameters:
  - 1. NPS 1-1/4: 72 inches with 3/8-inch rod.
  - 2. NPS 1-1/2 and NPS 2: 96 inches with 3/8-inch rod.
  - 3. NPS 2-1/2: 108 inches with 1/2-inch rod.
  - 4. NPS 3 to NPS 5: 10 feet with 1/2-inch rod.
  - 5. NPS 6: 10 feet with 5/8-inch rod.

- H. Install supports for vertical copper tubing every 10 feet.
- I. Support piping and tubing not listed above according to MSS SP-69 and manufacturer's written instructions.

### 3.6 CONNECTIONS

- A. Connect drainage and vent piping to the following:
  - 1. Plumbing Fixtures: Connect drainage piping in sizes indicated, but not smaller than required by plumbing code. Refer to Division 22 Section "Sanitary Waste Piping Specialties."
  - 2. Plumbing Specialties: Connect drainage and vent piping in sizes indicated, but not smaller than required by plumbing code. Refer to Division 22 Section "Sanitary Waste Piping Specialties."
  - 3. Equipment: Connect drainage piping as indicated. Provide shutoff valve, if indicated, and union for each connection. Use flanges instead of unions for connections NPS 2-1/2 and larger.

### 3.7 FIELD QUALITY CONTROL

- A. During installation, notify Owner's Representative at least 24 hours before inspection must be made. Perform tests specified below in presence of Owner's Representative.
  - 1. Roughing-in Inspection: Arrange for inspection of piping before concealing or closing-in after roughing-in and before setting fixtures.
  - 2. Final Inspection: Arrange for final inspection by Owner's Representative to observe tests specified below and to ensure compliance with requirements.
- B. Reinspection: If Owner's Representative finds that piping will not pass test or inspection, make required corrections and arrange for reinspection.
- C. Reports: Prepare inspection reports and have them signed by Owner's Representative.
- D. Test sanitary drainage and vent piping according to procedures of Owner's Representative. Minimum 4 hour duration.
  - 1. Repair leaks and defects with new materials and retest piping, or portion thereof, until satisfactory results are obtained.
  - 2. Prepare reports for tests and required corrective action.

### 3.8 CLEANING

- A. Clean interior of piping. Remove dirt and debris as work progresses.
- B. Protect drains during remainder of construction period to avoid clogging with dirt and debris and to prevent damage from traffic and construction work.

- C. Place plugs in ends of uncompleted piping at end of day and when work stops.

**END OF SECTION 22 13 16**