

## **SECTION 22 33 00 - ELECTRIC DOMESTIC WATER HEATERS**

### **PART 1 - GENERAL**

#### **1.1 SUMMARY**

- A. This Section includes the following:
  - 1. Commercial, storage electric water heaters.
  - 2. Water heater accessories.

#### **1.2 SUBMITTALS**

- A. Product Data: For each type and size of water heater indicated. Include rated capacities, operating characteristics, furnished specialties, and accessories.
- B. Shop Drawings: Diagram power, signal, and control wiring.
- C. Operation and maintenance data.
- D. Warranty.

#### **1.3 QUALITY ASSURANCE**

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to Owner's Representative, and marked for intended use.
- B. ASME Compliance: Where ASME-code construction is indicated, fabricate and label commercial water heater storage tanks to comply with ASME Boiler and Pressure Vessel Code: Section VIII, Division 1.
- C. Comply with NSF 61, "Drinking Water System Components - Health Effects; Sections 1 through 9" for all components that will be in contact with potable water.

#### **1.4 WARRANTY**

- A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace components of electric water heaters that fail in materials or workmanship within specified warranty period.

1. Failures include, but are not limited to, the following:
  - a. Structural failures including storage tank and supports.
  - b. Faulty operation of controls.
  - c. Deterioration of metals, metal finishes, and other materials beyond normal use.
2. Warranty Period(s): From date of Substantial Completion:
  - a. Commercial Electric Water Heaters: Three years.

## PART 2 - PRODUCTS

### 2.1 COMMERCIAL ELECTRIC WATER HEATERS

- A. Commercial, Storage Electric Water Heaters: Comply with UL 1453 requirements for storage-tank-type water heaters.
  1. Manufacturers: Subject to compliance with requirements, provide products by one of the following or approved equal:
    - a. Bock Water Heaters, Inc.
    - b. Bradford White Corporation.
    - c. Lochinvar Corporation.
    - d. PVI Industries, LLC.
    - e. Rheem Water Heater Div.; Rheem Manufacturing Company.
    - f. Ruud Water Heater Div.; Rheem Manufacturing Company.
    - g. Smith, A. O. Water Products Company.
    - h. State Industries, Inc.
  2. Storage-Tank Construction: ASME-code, steel vertical arrangement.
    - a. Tappings: Factory fabricated of materials compatible with tank and piping connections. Attach tappings to tank before testing.
      - 1) NPS 2 and Smaller: Threaded ends according to ASME B1.20.1.
      - 2) NPS 2-1/2 and Larger: Flanged ends according to ASME B16.5 for steel and stainless-steel flanges, and according to ASME B16.24 for copper and copper-alloy flanges.
    - b. Pressure Rating: 150 psig.
    - c. Interior Finish: Comply with NSF 61 barrier materials for potable-water tank linings, including extending lining material into tappings.
  3. Factory-Installed Storage-Tank Appurtenances:
    - a. Anode Rod: Replaceable magnesium.
    - b. Drain Valve: Corrosion-resistant metal complying with ASSE 1005.
    - c. Insulation: Comply with Seattle Energy Code.

- d. Jacket: Steel with enameled finish.
  - e. Heating Elements: Electric, screw-in or bolt-on immersion type arranged in multiples of three.
    - 1) Staging: Input not exceeding 18 kW per step.
  - f. Temperature Control: Adjustable thermostat.
  - g. Safety Controls: High-temperature-limit and low-water cutoff devices or systems.
  - h. Relief Valves: ASME rated and stamped and complying with ASME PTC 25.3, for combination temperature and pressure relief valves. Include one or more relief valves with total relieving capacity at least as great as heat input, and include pressure setting less than water heater working-pressure rating. Select one relief valve with sensing element that extends into storage tank.
- 4. Special Requirements: NSF 5 construction.
  - 5. Energy Management System Interface: Normally closed dry contacts for enabling and disabling water heater.

## 2.2 WATER HEATER ACCESSORIES

- A. Water Heater Stands: Water heater manufacturer's factory-fabricated steel stand for floor mounting and capable of supporting water heater and water. Include dimension that will support bottom of water heater a minimum of 18 inches above the floor.
- B. Water Heater Mounting Brackets: Water heater manufacturer's factory-fabricated steel bracket for wall mounting and capable of supporting water heater and water.
- C. Drain Pans: Corrosion-resistant metal with raised edge. Include dimensions not less than base of water heater and include drain outlet not less than NPS 3/4.
- D. Piping-Type Heat Traps: Field-fabricated piping arrangement according to ASHRAE/IESNA 90.1 or ASHRAE 90.2.

## PART 3 - EXECUTION

### 3.1 WATER HEATER INSTALLATION

- A. Install commercial water heaters on concrete bases.
  - 1. Exception: Omit concrete bases for commercial water heaters if installation on stand, bracket, suspended platform, or direct on floor is indicated.
  - 2. Concrete base construction requirements are specified in Division 23 Section "Common Work Results for Mechanical."
- B. Install water heaters level and plumb, according to layout drawings, original design, and referenced standards. Maintain manufacturer's recommended clearances. Arrange units so controls and devices needing service are accessible.

- C. Install combination temperature and pressure relief valves in top portion of storage tanks. Use relief valves with sensing elements that extend into tanks. Extend relief-valve outlet, with drain piping same as domestic water piping in continuous downward pitch, and discharge by positive air gap onto closest floor drain.
- D. Install water heater drain piping as indirect waste to spill by positive air gap into open drains or over floor drains. Install hose-end drain valves at low points in water piping for water heaters that do not have tank drains. Refer to Division 22 Section "Domestic Water Piping Specialties" for hose-end drain valves.
- E. Install thermometer on outlet piping of water heaters. Refer to Division 23 Section "Meters and Gages for Piping" for thermometers.
- F. Install piping-type heat traps on inlet and outlet piping of water heater storage tanks without integral or fitting-type heat traps.
- G. Fill water heaters with water.

### 3.2 CONNECTIONS

- A. Install piping adjacent to water heaters to allow service and maintenance. Arrange piping for easy removal of water heaters.
- B. Ground equipment according to Division 26 Section "Grounding and Bonding for Electrical Systems."
- C. Connect wiring according to Division 26 Section "Low-Voltage Electrical Power Conductors and Cables."

### 3.3 FIELD QUALITY CONTROL

- A. Perform the following field tests and inspections:
  - 1. Leak Test: After installation, test for leaks. Repair leaks and retest until no leaks exist.
  - 2. Operational Test: After electrical circuitry has been energized, confirm proper operation.
  - 3. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
- B. Remove and replace water heaters that do not pass tests and inspections and retest as specified above.

3.4 DEMONSTRATION

- A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain commercial electric water heaters. Refer to Division 01 Section "Closeout Procedures."

**END OF SECTION 22 33 00**