

PART 1 – GENERAL

1.1 SUMMARY

A. Section Includes:

1. Access doors and frames for walls and ceilings.

1.2 SUBMITTALS

A. Product Data: For each type of product.

B. Include construction details, fire ratings, materials, individual components and profiles, and finishes.

C. Shop Drawings:

1. Include plans, elevations, sections, details, and attachments to other work.
2. Detail fabrication and installation of access doors and frames for each type of substrate.

D. Samples: For each door face material, at least 3 by 5 inches (75 by 125 mm) in size, in specified finish.

E. Product Schedule: Provide complete access door and frame schedule, including types, locations, sizes, latching or locking provisions, and other data pertinent to installation.

PART 2 – PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. Fire-Rated Access Doors and Frames: Units complying with NFPA 80 that are identical to access door and frame assemblies tested for fire-test-response characteristics according to the following test method and that are listed and labeled by UL or another testing and inspecting agency acceptable to authorities having jurisdiction:

1. NFPA 252 or UL 10B for fire-rated access door assemblies installed vertically.
2. NFPA 288 for fire-rated access door assemblies installed horizontally.

2.2 ACCESS DOORS AND FRAMES FOR WALLS AND CEILINGS

A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

1. Larsen's Manufacturing Company.
2. Acudor Products, Inc.
3. Babcock-Davis.
4. Milcor Inc.
5. Or Approved Equal.

B. Source Limitations: Obtain each type of access door and frame from single source from single manufacturer.

C. Flush Access Doors with Exposed Flanges :

1. Basis-of-Design Product: Babcock-Davis B-UTK.
2. Assembly Description: Fabricate door to fit flush to frame. Provide manufacturer's standard-width exposed flange, proportional to door size.
3. Locations: Non-rated Walls and Ceilings where noted on Drawings.
4. Door Size: 24 x 24 inches or as noted on Drawings.
5. Uncoated Steel Sheet for Door: 14 gage
6. Finish: Factory prime.
7. Frame Material: 16 gage cold rolled steel, factory prime.
8. Hinges: Flush continuous piano hinge.
9. Hardware: flush key

D. Fire-Rated, Flush Access Doors with Exposed Flanges :

1. Basis-of-Design Product: Babcock-Davis B-ITK.
2. Assembly Description: Fabricate door to fit flush to frame, with a core of mineral-fiber insulation enclosed in sheet metal. Provide self-latching door with automatic closer and interior latch release. Provide manufacturer's standard-width exposed flange, proportional to door size.
3. Locations: Walls and Ceilings where noted on Drawings.
4. Fire-Resistance Rating: As required for ceiling.
5. Uncoated Steel Sheet for Door: 20 gage.
6. Finish: Factory prime.
7. Frame Material: 16 gage cold rolled steel, factory prime.
8. Hinges: Flush continuous piano hinge.
9. Hardware: flush key

2.3 MATERIALS

- A. Steel Plates, Shapes, and Bars: ASTM A 36/A 36M.
- B. Steel Sheet: Uncoated or electrolytic zinc coated, ASTM A 879/A 879M, with cold-rolled steel sheet substrate complying with ASTM A 1008/A 1008M, Commercial Steel (CS), exposed.
- C. Metallic-Coated Steel Sheet: ASTM A 653/A 653M, Commercial Steel (CS), Type B; with minimum G60 (Z180) or A60 (ZF180) metallic coating.
- D. Frame Anchors: Same type as door face.
- E. Inserts, Bolts, and Anchor Fasteners: Hot-dip galvanized steel according to ASTM A 153/A 153M or ASTM F 2329.

2.4 FABRICATION

- A. General: Provide access door and frame assemblies manufactured as integral units ready for installation.
- B. Metal Surfaces: For metal surfaces exposed to view in the completed Work, provide materials with smooth, flat surfaces without blemishes. Do not use materials with exposed pitting, seam marks, roller marks, rolled trade names, or roughness.

- C. Doors and Frames: Grind exposed welds smooth and flush with adjacent surfaces. Furnish attachment devices and fasteners of type required to secure access doors to types of supports indicated.
- D. Latching Mechanisms: Furnish number required to hold doors in flush, smooth plane when closed.
 - 1. For key latches, furnish two keys per latch and key all latches alike.

2.5 FINISHES

- A. Comply with NAAMM's "Metal Finishes Manual for Architectural and Metal Products" for recommendations for applying and designating finishes.
- B. Protect mechanical finishes on exposed surfaces from damage by applying a strippable, temporary protective covering before shipping.
- C. Appearance of Finished Work: Noticeable variations in same piece are not acceptable. Variations in appearance of adjoining components are acceptable if they are within the range of approved Samples and are assembled or installed to minimize contrast.
- D. Steel and Metallic-Coated-Steel Finishes:
 - 1. Factory Prime: Apply manufacturer's standard, fast-curing, lead- and chromate-free, universal primer immediately after surface preparation and pretreatment.

PART 3 – EXECUTION

3.1 EXAMINATION

- A. Examine substrates for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Comply with manufacturer's written instructions for installing access doors and frames.
- B. Install doors flush with adjacent finish surfaces or recessed to receive finish material.

3.3 ADJUSTING

- A. Adjust doors and hardware, after installation, for proper operation.
- B. Remove and replace doors and frames that are warped, bowed, or otherwise damaged.

END OF SECTION